

ABSTRACT OF DISCLOSURE

Guide ring arranged coaxially with a drive shaft includes locating and locking features ensuring proper orientation of drive and driven shafts, also ensuring proper backlash between gears mounted thereon. Guide ring is inserted through a keyed aperture of a mounting bracket and brought into proximity with the driven shaft frame. Rotation of motor and guide ring in first direction draws shafts into alignment; mounting bracket is attached to driven shaft frame. Motor and guide ring then rotated in opposite direction to second extreme position in which the motor is locked and driven shaft can rotate freely.